

THIS LIST SUPERSEDES
LIST OF 87-1 MACHINE
ISSUED MAY 4, 1911

NUMBERING DEPARTMENT
JULY 15, 1911

LIST OF PARTS COMPLETE



Machine No. 87-1

THE SINGER MANUFACTURING COMPANY

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 87-1

This machine is for making embroidery, monograms, etc.

Has one head, one needle and shuttle, ~~no feed mechanism~~, has also embroidery hoop for holding the work, attached by means of a holder to a pantograph, which is so arranged as to enable the operator to follow any desired design in the finished work. With stand and table complete.

*2801	Arm with 450C, 2006 and 2803
2002	" Dowel Pin
138E	" Screw
15305	" Shaft
2006	" " Bushing (back)
450C	" " " " Set Screw
*2803	" " " (front)
8300	" Side Cover
286B	" " " Thumb Screw
2007	" Spool Pin
8879	" " " Washer (cloth)
32584	Balance Wheel (light rim) 2½ in. pulley
*2805	Bed
256B	Clamp Stop Motion Clamp Screw
248A	" " " " Stop Screw
2020	" " " " Washer
*2021	" " " Flanged Bushing
15152	" " " " " 2021 with two 462C
2022	Clamp Stop Motion Flanged Bushing Pin
462C	" " " " " Set Screw
2019B	Clamp Stop Motion complete, Nos. 248A, 256B, 2020 and 15152
2811B	Crank Connecting Rod with 2812 and two 158E
*2812	" " " Cap
158E	" " " " Screw
375C	" " " Hinge Screw
1518E	" " " " " Nut
*2813	Face Plate
*2815	" " Tension Seat
2814	" " 2813 with 2815

15239	Face Plate complete, Nos. 248A, 1338D, 1560B, 2814, 2826, 2827, 2829, 2830, 8238, 15238, 32572 and two 2102.....
190B	Face Plate Screw.....
2827	" " Thread Guard with 8505
8505	" " " " Rivet.....
2037A	Feed Bar.....
315C	" " Screw Centre.....
1519E	" " " " Nut.....
2038	" Cam with 448C.....
448C	" " Set Screw
2040	" Dog.....
191C	" " Screw
2042B	" Forked Connection
378C	" " " " Hinge Screw.....
1520E	" " " " " " Nut.....
1832	" " " " Roller and Screw Stud.....
2816B	" Lifting Rock Shaft.....
2817B	Feed Lifting Rock Shaft complete, Nos. 2573B and 2816B
2573B	Feed Lifting Rock Shaft Crank with 157B and 1935.....
157B	" " " " " " Clamping Screw.....
1935	" " " " " " Roller and Stud.....
307C	" " " " " " Screw Centre.....
1513E	" " " " " " Nut.....
2044	" Regulator
74E	" " " " Hinge Screw
747B	" " " " Thumb Screw.....
2047B	" Rock Shaft.....
2046B	Feed Rock Shaft complete, Nos. 2047B and 2048B.....
2048B	" " " " Crank with 465C.....
2049	" " " " " " Pin.....
465C	" " " " " " Set Screw.....
307C	" " " " " " Screw Centre.....
1513E	" " " " " " Nut.....
35996	Hemmer (foot) $\frac{5}{16}$ in. hem
6267	" Folder
25888	" Tongue
15067	Needle Bar
15248	" " Connecting Link with 930E.....
930E	" " " " " " Adjusting Screw.....
570C	" " " " " " Hinge Screw.....
1520E	" " " " " " " " Nut.....
2052	" " " " " " Stud with 155C.....
155C	" " " " " " Set Screw.....
15068	" " Thread Guard.....
251A	" " " " " " Screw.....
15069	" Clamp with 246F.....

246F	Needle Clamp Screw
49501	" Plate
691A	" " Screw
2820B	Oscillating Rock Shaft
307C	" " " Screw Centre
1513E	" " " " " Nut
2056	" Shaft
*2163	" " Crank with 1813
2057	" " " 2163 with two 462c
2049	" " " Pin
1813	" " " Roller and Stud
462C	" " " Set Screw
15257	Presser Bar
15236	" " Lifter
1058C	" " " Screw
1520E	" " " " Nut
8399	" " Spring
2068	" " " Bracket with 453c
453C	" " " " Set Screw
2070	" " " Washer
49502	" Foot
49503	" " Hinge Pin
49504	" " Shank
49505	" " Spring
49506	Presser Foot (spring, hinged) complete, Nos. 49502 to 49505
15281	Presser Foot for 2040
176D	" " Screw for 49506
286B	" " Thumb Screw for 15281
263B	Pressure Regulating Thumb Screw
2073	Shuttle Bobbin
2211	" " Retaining Spring
2212	" " " " Rivet
*2213	" Body with 398E, 2082, 2084, 2211 and two 2212
*2075	Shuttle Cover
2076	" " Hinge Pin
2078	" Delivery Eye Thread Guard
2080	" " " " Rivet
2082	" Main Spring
398E	" " " Screw
2084	" " " Steady Pin
466C	" Tension Regulating Screw
2086	" " Spring
2090	" " " Plate
112D	" " " Screw
2208	Shuttle complete, Nos. 112D, 466C, 2073, 2075, 2076, 2078, 2080, 2086, 2090 and 2213

*2176A	Shuttle Driver.....	
2092A	" " " 2176A with two 457C.....	
2049	" " Pin.....	
457C	" " Set Screw.....	
2095	" Race Back.....	
190C	" " " Screw.....	
2096	" " Body.....	
2093	Shuttle Race complete, Nos. 2095, 2096 and two 190C.....	
158F	Shuttle Race Screw.....	
2994	" " Slide.....	
2995	Shuttle Race Slide complete, Nos. 2824, 2994 and two 240B.....	
2824	Shuttle Race Slide Spring.....	
240B	" " " " Screw.....	
2102	Tension Disc.....	
1560B	" Regulating Thumb Nut.....	
32572	" Releasing Disc.....	
15238	" " Pin.....	
1338D	" Screw Stud.....	
8238	" Spring.....	
2826	" Thread Guard.....	
26075	Thread Cutter and Holder.....	
15271	" Take-up Cam with 448C and 1293C.....	
1293C	" " " Position Screw.....	
448C	" " " Set Screw.....	
2316	" " Lever with 1822.....	
79C	" " " Hinge Screw.....	
1822	" " " Roller and Stud.....	
2829	" " Spring.....	
2830	" " " Regulator.....	
248A	" " " " Set Screw.....	
2831B	Throat Plate, large needle hole, for 2040.....	
2832B	" " small " " " " " ".....	

PANTOGRAPH PARTS

49507	Bell Crank.....
49508	" " Link (left).....
50111	" " " " Screw.....
50112	" " " " Thumb Screw.....
49509	" " " (right).....
50112	" " " " Thumb Screw.....
50113	" " Thumb Screw.....
49510	Connecting Rod (left).....
50111	" " " " Screw.....
49527	" " " " Support Stud.....
49511	" " (right).....
49512	" " Link (back).....
49513	" " " (front).....
50114	" " " " Screw.....
50112	" " " " Thumb Screw.....
49514	Hand Lever.....
49515	" " Handle.....
49516	" " Pointer.....
49517	" " Support Stud.....
50115	" " Thumb Screw.....
49529	Hoop (large) with 49530. Old Serial No. 21697.....
49530	" " Bracket.....
49531	" " Ring with 49532 and two 49533. Old Serial No. 21696.....
49532	Hoop (large) Ring Cover.....
49533	" " " " Handle (wood).....
49518	" (small) with 49519.....
49519	" " Bracket.....
49521	" " Ring with 49522 and two 49523.....
49522	" " " " Cover.....
49523	" " " " Handle (wood).....
49520	" Link.....
50116	" " " " Screw (back).....
50114	" " " " (front).....
793	" Thumb Screw.....
49524	Plate (lower) with two wood screws $\frac{5}{8}$ in. No. 8.....
49525	" (upper).....
212	" " " " Screw.....
49534	Pantograph (large hoop) complete, Nos. 793, 49507 to 49517, 49520, 49524, 49525, 49527, 49529, 49531, 50113, 50115, 50116, two each 212, 50111, 50114 and three 50112.....
49528	Pantograph (small hoop) complete, Nos. 793, 49507 to 49518, 49520, 49521, 49524, 49525, 49527, 50113, 50115, 50116, two each 212, 50111, 50114 and three 50112.....

ACCESSORIES

35676	Oiler with Cap and 35678.....
35677	" 35676, filled with oil
35678	" Spout, 2 inches long
8909	Wrench for 1513 and 1518.....
8908	" " 1520

BOBBIN WINDER (Automatic)

15072	Bobbin Position Pin
15172	Bracket (belt cover)
180B	" Screw
2447	Frame
48B	" Hinge Screw
2744	Pulley
2449	Spindle with 15072
2855	" 2449 with 2744
2840	Spool Stand Bed
2455	" " Thread Retaining Disc
2456	" " " " " Spring
2457	" " " " " Stud
2839	Spool Stand complete, Nos. 2455 to 2457 and 2840 ..
205A	" " Screw
2451	Spring
2452	Stop Latch
24B	" " Hinge Screw
15173	Bobbin Winder, Nos. 24B, 48B, 2447, 2451, 2452 2855 and 15172
15174	Bobbin Winder (automatic) complete, Nos. 2839 and 15173

STAND

ROCKING TREADLE, BALL BEARING PITMAN

25442	Band Wheel, 12½ in. diam., with 972C.....
46515	" " Crank
46537	Band Wheel Crank and Pitman (ball bearing) complete, Nos. 1520E, 1670E, 25361, 25371, 46506 to 46509, 46515, 46539 and eleven 25362
297C	Band Wheel Crank Screw Centre
1507E	" " " " " Nut
972C	" " Set Screw

25373	Belt, size $\frac{3}{16}$ in., length $60\frac{1}{2}$ in., with 25027.....
25031	" Guide
507E	" " Bolt with 1515E.....
1515E	" " Nut
25027	" Hook
46525	" Shifter
34D	" " Hinge Screw.....
25033	" " Spring
25385	Brace with three each 297C and 1507E
46538	" Extension
116E	" " Screw
116E	" Screw (lower)
748E	" " (upper)
46526	Dress Guard
25049	Dress Guard complete, Nos. 34D, 25033, 46525 and 46526.....
504E	Dress Guard Bolt with 1510E
1510E	" " " Nut
25386	Leg with two each 25068 and 25069
25068	" Roller
25069	" " Pin
25362	Pitman Ball, size $\frac{3}{16}$ in.
46506	" " Bearing Adjusting Screw Ring
46507	" " " " " " Locking Washer (brass)
46508	Pitman Ball Bearing Ring.....
46509	" " Case.....
46539	" Rod with 25360.....
*25360	" " Ball.....
25371	" " " Bushing
25361	" " " Screw Bearing.....
1670E	" " " " " Nut
1520E	" " Lock Nut.....
46540	Treadle
297C	" Screw Centre.
1507E	" " " Nut
25086	Wrench for 1507, 1510, 1515 and 1670
25200	" " 972
25270	Stand (iron work) rocking treadle, ball bearing pitman, complete, Nos. 504E, 507E, 25031, 25049, 25086, 25200, 25385, 25442, 46537, 46540, two each 748E, 25386, 46538 and four 116E.....

TRIMMINGS FOR TABLE

28126	Belt Hole Bushing (oval, brass) $\frac{5}{8}$ in. x 1 in.
28250	" " " (oval, oxidized) $\frac{5}{8}$ in. x 1 in.
2833	Drip Pan.....
8418	Machine Button.....
8419	" " Washer (leather)
8420	" " 8418 with 8419 and wood screw 1 $\frac{1}{4}$ in. No. 9 R. H. B.....
25070	Machine Cushion Tack (rubber).....
525B	" Hinge Bolt.....
1518E	" " " Nut
2807	" " " " Washer.....
8294	" " Connection.....
8295	" " " Hinge Pin.....
448C	" " " Set Screw.....
8306	" " Nos. 525B, 8294 and 8295.....
8292	Machine Hinge complete, Nos. 1518E, 2807 and 8306.
28293	Table Support with three wood screws 1 in. No. 10.
28294	" " " Bracket with 736D and two wood screws $\frac{7}{8}$ in. No. 8 R. H. B.
736D	Table Support Bracket Thumb Screw.....

